General information

Overview



The ULTRAMAT/OXYMAT 6 gas analyzer is a practical combination of the ULTRAMAT 6 and OXYMAT 6 analyzers in a single enclosure.

The ULTRAMAT 6 channel operates according to the NDIR two-beam alternating light principle and measures one or two gases highly selectively whose absorption bands lie in the infrared wavelength range from 2 to 9 μ m, such as CO, CO₂, NO, SO₂, NH₃, H₂O as well as CH₄ and other hydrocarbons.

The OXYMAT 6 channel is based on the paramagnetic alternating pressure method and is used to measure oxygen in gases.

Benefits

- Corrosion-resistant materials in gas path (option)
 - Measurement possible in highly corrosive sample gases
- Sample chambers can be cleaned as required on site
 Cost savings due to reuse after contamination
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and servicing information (option)

ULTRAMAT channel

- High selectivity with double-layer detector and optical coupler
- Reliable measurements even in complex gas mixtures
- Low detection limits
 - Measurements with low concentrations

OXYMAT channel

- Paramagnetic alternating pressure principle
 - Small measuring ranges (0 to 0.5 % or 99.5 to 100 % O_2)
 - Absolute linearity
- · Detector element has no contact with the sample gas
 - Can be used to measure corrosive gases
 - Long service life
- Physically suppressed zero through suitable selection of reference gas (air or O₂), e.g. 98 to 100 % O₂ for purity monitoring/air separation

Application

Fields of application

- Measurement for boiler control in incineration plants
- Emission measurements in incineration plants
- Measurement in the automotive industry (test benches)
- Process gas concentrations in chemical plants
- Trace measurements in pure gas processes
- Environmental protection
- TLV (Threshold Limit Value) monitoring at places of work
- Quality monitoring

Special versions

Special applications

Besides the standard combinations, special applications concerning material in the gas path, material in the sample cells (e.g. Titan, Hastelloy C22) and sample components are also available on request.

TÜV version/QAL

TÜV-approved versions of the ULTRAMAT/OXYMAT 6 are available for measurement of CO, NO, SO $_2$ and O $_2$ according to 13th and 17th BlmSchV and TA Luft.

Smallest TÜV-approved and permitted measuring ranges:

- 1-component analyzer CO: 0 to 50 mg/m³ NO: 0 to 100 mg/m³

SO₂: 0 to 75 mg/m³

2-component analyzer (series connection)

CO: 0 to 75 mg/m³ NO: 0 to 200 mg/m³

All larger measuring ranges are also approved.

Furthermore, the TÜV-approved versions of the ULTRAMAT/OXYMAT 6 comply with the requirements of EN 14956 and QAL 1 according to EN 14181. Conformity of the devices with both standards is TÜV-certified.

Determination of the analyzer drift according to EN 14181 (QAL 3) can be carried out manually or also with a PC using the SIPROM GA maintenance and servicing software. In addition, selected manufacturers of emission evaluation computers offer the possibility for downloading the drift data via the analyzer's serial interface and to automatically record and process it in the evaluation computer.

- Flow-type reference compartment
 - The flow through the reference compartment should be adapted to the sample gas flow
 - The gas supply of the reduced flow-type reference compartment should have an upstream pressure of 3 000 to 5 000 hPa (abs.). Then a restrictor will automatically adjust the flow to approximately 8 hPa

Design

19" rack unit

- 19" rack unit with 4 HU for installation
 - in hinged frame
 - in cabinets with or without telescopic rails
- Front plate can be swung down for servicing purposes (laptop connection)
- Internal gas paths: hose made of FKM (Viton) or pipe made of titanium or stainless steel
- Gas connections for sample gas inlet and outlet: pipe diameter 6 mm or 1/4"
- Flow indicator for sample gas on front plate (option)
- Sample chamber (OXYMAT channel) with or without flowtype compensation branch – made of stainless steel (mat. no. 1.4571) or of tantalum for highly corrosive sample gases (e.g. HCl, Cl₂, SO₂, SO₃, etc.)
- Monitoring (option) of sample gas and/or reference gas (both channels)

General information

Display and control panel

- Large LCD panel for simultaneous display of:
 - Measured value (digital and analog displays)
 - Status bar
 - Measuring ranges
- · Contrast of LCD panel adjustable using menu
- Permanent LED backlighting
- Washable membrane keyboard with five softkeys
- Menu-driven operation for parameterization, test functions, adjustment
- User help in plain text
- Graphic display of concentration trend; programmable time intervals
- Bilingual operating software: German/English, English/Spanish, French/English, Italian/English, Spanish/English

Inputs and outputs (per channel)

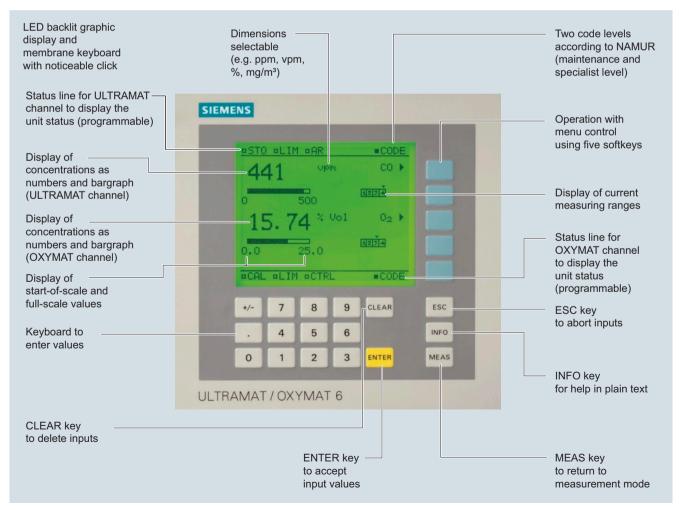
- One analog output for each measured component
- Two analog inputs freely configurable (e.g. correction of cross-interference or external pressure sensor)
- Six binary inputs freely configurable (e.g. for measurement range switchover, processing of external signals from sample preparation)
- Six relay outputs freely configurable e.g. for fault, maintenance request. limit alarm, external solenoid valves)
- Expansion by eight additional binary inputs and eight additional relay outputs e.g. for autocalibration with up to four calibration gases

Communication

RS 485 present in the basic unit (connection at the rear; for the rack unit also behind the front plate).

Options

- AK interface for the automotive industry with extended functions
- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- Connection to networks via PROFIBUS DP/PA interface
- SIPROM GA software as the service and maintenance tool



ULTRAMAT/OXYMAT 6, membrane keyboard and graphic display

General information

Designs - Parts touched by sample gas, standard

Gas path ULTRAMA	AT channel	19" rack unit				
With hoses	Bushing	Stainless steel, mat. no. 1.4571				
	Hose	FKM (e.g. Viton)				
	Sample chamber:					
	• Body	Aluminum				
	• Lining	Aluminum				
	• Fitting	Stainless steel, mat. no. 1.4571,				
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)				
	• Window	CaF ₂ , adhesive: E353,				
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)				
With pipes	Bushing	Titanium				
	Pipe	Titanium,				
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)				
	Sample chamber:					
	• Body	Aluminum				
	• Lining	Tantalum (only for cell length 20 mm to 180 mm)				
	Window	CaF ₂ , adhesive: E353,				
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)				
With pipes	Bushing	Stainless steel, mat. no. 1.4571				
	Pipe	Stainless steel, mat. no. 1.4571,				
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)				
	Sample chamber:					
	• Body	Aluminum				
	Lining	Aluminum or tantalum (Ta: only for cell length 20 mm to 180 mm)				
	Window	CaF ₂ , adhesive: E353,				
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)				
Flow indicator	Measurement pipe	Duran glass				
	Variable area	Duran glass				
	Suspension boundary	PTFE (Teflon)				
	Angle pieces	FKM (e.g. Viton)				
Pressure switch	Membrane	FKM (e.g. Viton)				
	Enclosure	PA 6.3T				

Options

Gas path ULTRAMAT channel		19" rack unit
Flow indicator	Measurement pipe	Duran glass
	Variable area	Duran glass
	Suspension boundary	PTFE (Teflon)
	Angle pieces	FKM (e.g. Viton)
Pressure switch	Membrane	FKM (e.g. Viton)
	Enclosure	PA 6.3T

Versions – Parts wetted by sample gas, special applications (examples)

Gas path ULTRAMAT channel		19" rack unit
With pipes	Bushing	e.g. Hastelloy C22
	Pipe	e.g. Hastelloy C22,
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)
	Sample chamber:	
	• Body	e.g. Hastelloy C22
	• Window	CaF ₂ , without adhesive
		O-ring: FKM (e.g. Viton) or FFKM (Kalrez)

General information

Designs - Parts touched by sample gas, standard

AT channel	19" rack unit
Bushing	Stainless steel, mat. no. 1.4571
Hose	FKM (e.g. Viton)
Sample chamber	Stainless steel, mat. no. 1.4571 or tantalum
Fittings for sample chamber	Stainless steel, mat. no. 1.4571
Restrictor	PTFE (e.g. Teflon)
O-rings	FKM (e.g. Viton)
Bushing	Titanium
Pipe	Titanium
Sample chamber	Stainless steel, mat. no. 1.4571 or Tantalum
Restrictor	Titanium
O-rings	FKM (Viton) or FFKM (Kalrez)
Bushing	Stainless steel, mat. no. 1.4571
Pipe	Stainless steel, mat. no. 1.4571
Sample chamber	Stainless steel, mat. no. 1.4571 or Tantalum
Restrictor	Stainless steel, mat. no. 1.4571
O-rings	FKM (Viton) or FFKM (Kalrez)
Bushing	Hastelloy C 22
Pipe	Hastelloy C 22
Sample chamber	Stainless steel, mat. no. 1.4571 or Tantalum
Restrictor	Hastelloy C 22
O-rings	FKM (e.g. Viton) or FFKM (e.g. Kalrez)
	Bushing Hose Sample chamber Fittings for sample chamber Restrictor O-rings Bushing Pipe Sample chamber Restrictor O-rings Restrictor O-rings

Options

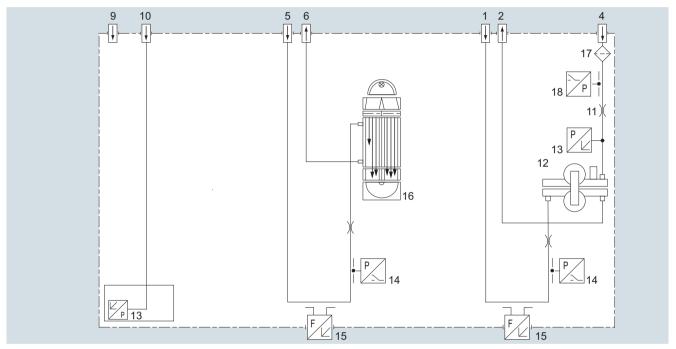
Options				
Gas path ULTRAMAT channel and OXYMAT channel		19" rack unit		
Flow indicator	Measurement pipe	Duran glass		
	Variable area	Duran glass		
	Suspension boundary	PTFE (Teflon)		
	Angle pieces	FKM (e.g. Viton)		
Pressure switch	Membrane	FKM (e.g. Viton)		
	Enclosure	PA 6.3T		

General information

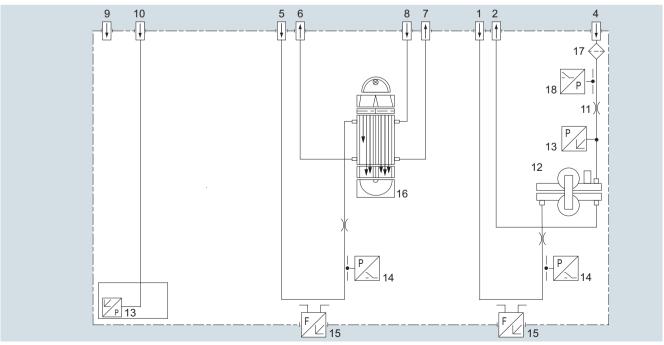
Gas path

Legend for the gas path figures

1	Sample gas inlet (OXYMAT channel)	10	Connection of pressure sensor (ULTRAMAT channel)
2	Sample gas outlet (OXYMAT channel)	11	Restrictor (in reference gas inlet)
3	Not used	12	O ₂ physical system
4	Reference gas inlet	13	Pressure sensor
5	Sample gas inlet (ULTRAMAT channel)	14	Pressure switch in sample gas path (option)
6	Sample gas outlet (ULTRAMAT channel)	15	Flow indicator in sample gas path (option)
7	Reference gas outlet (ULTRAMAT channel, option)	16	IR physical system
8	Reference gas inlet (ULTRAMAT channel, option)	17	Filter
9	Purging gas	18	Pressure switch (reference gas) (option)



ULTRAMAT/OXYMAT 6, gas path (example) IR channel without flow-type reference side



ULTRAMAT/OXYMAT 6, gas path (example) IR channel with flow-type reference side

General information

Function

Principle of operation, ULTRAMAT channel

The ULTRAMAT channel operates according to the infrared twobeam alternating light principle with double-layer detector and optical coupler.

The measuring principle is based on the molecule-specific absorption of bands of infrared radiation. The absorbed wavelengths are characteristic to the individual gases, but may partially overlap. This results in cross-sensitivities which are reduced to a minimum by the following measures:

- Gas-filled filter cell (beam divider)
- Double-layer detector with optical coupler
- · Optical filters if necessary

The figure shows the measuring principle. An IR source (1) which is heated to approx. 700 °C and which can be shifted to balance the system is divided by the beam divider (3) into two equal beams (sample and reference beams). The beam divider also acts as a filter cell.

The reference beam passes through a reference cell (8) filled with N_2 (a non-infrared-active gas) and reaches the right-hand side of the detector (11) practically unattenuated. The sample beam passes through the sample chamber (7) through which the sample gas flows and reaches the left-hand side of the detector (10) attenuated to a lesser or greater extent depending on the concentration of the sample gas. The detector is filled with a defined concentration of the gas component to be measured.

The detector is designed as a double-layer detector. The center of the absorption band is preferentially absorbed in the upper detector layer, the edges of the band are absorbed to approximately the same extent in the upper and lower layers. The upper and lower detector layers are connected together via the microflow sensor (12). This coupling means that the spectral sensitivity has a very narrow band.

The optical coupler (13) lengthens the lower receiver cell layer optically. The infrared absorption in the second detector layer is varied by changing the slider position (14). It is thus possible to individually minimize the influence of interfering components.

A chopper (5) rotates between the beam divider and the sample chamber and interrupts the two beams alternately and periodically. If absorption takes place in the sample chamber, a pulsating flow is generated between the two detector levels which is converted by the microflow sensor (12) into an electric signal.

The microflow sensor consists of two nickel-plated grids heated to approximately 120 °C, which, along with two supplementary resistors, form a Wheatstone bridge. The pulsating flow together with the dense arrangement of the Ni grids causes a change in resistance. This leads to an offset in the bridge, which is dependent on the concentration of the sample gas.

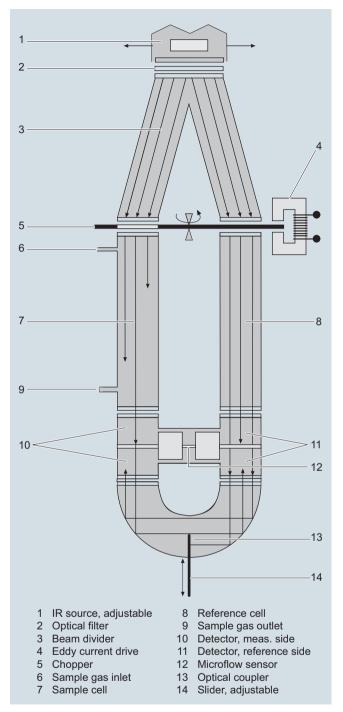
Note

The sample gases must be fed into the analyzers free of dust. Condensation should be prevented from occurring in the sample chambers. Therefore, the use of gas modified for the measuring task is necessary in most application cases.

As far as possible, the ambient air of the analyzer should not have a large concentration of the gas components to be measured.

Flow-type reference sides with reduced flow must not be operated with flammable or toxic gases.

Flow-type reference sides with reduced flow and an O₂ content > 70 % may only be used together with Y02.



ULTRAMAT channel, principle of operation

Channels with electronically suppressed zero point only differ from the standard version in the measuring range parameterization.

Physically suppressed zeros can be provided as a special application.

General information

Principle of operation, OXYMAT channel

In contrast to almost all other gases, oxygen is paramagnetic. This property is utilized as the measuring principle by the OXYMAT channel.

Oxygen molecules in an inhomogeneous magnetic field are drawn in the direction of increased field strength due to their paramagnetism. When two gases with different oxygen contents meet in a magnetic field, a pressure difference is produced between them

One gas (1) is a reference gas (N_2 , O_2 or air), the other is the sample gas (5). The reference gas is introduced into the sample chamber (6) through two channels (3). One of these reference gas streams meets the sample gas within the area of a magnetic field (7). Because the two channels are connected, the pressure, which is proportional to the oxygen content, causes a cross flow. This flow is converted into an electric signal by a microflow sensor (4).

The microflow sensor consists of two nickel-plated grids heated to approximately 120 °C, which, along with two supplementary resistors, form a Wheatstone bridge. The pulsating flow results in a change in the resistance of the Ni grids. This leads to an offset in the bridge which is dependent on the oxygen concentration of the sample gas.

Because the microflow sensor is located in the reference gas stream, the measurement is not influenced by the thermal conductivity, the specific heat or the internal friction of the sample gas. This also provides a high degree of corrosion resistance because the microflow sensor is not exposed to the direct influence of the sample gas.

By using a magnetic field with alternating strength (8), the effect of the background flow in the microflow sensor is not detected, and the measurement is thus independent of the instrument's operating position.

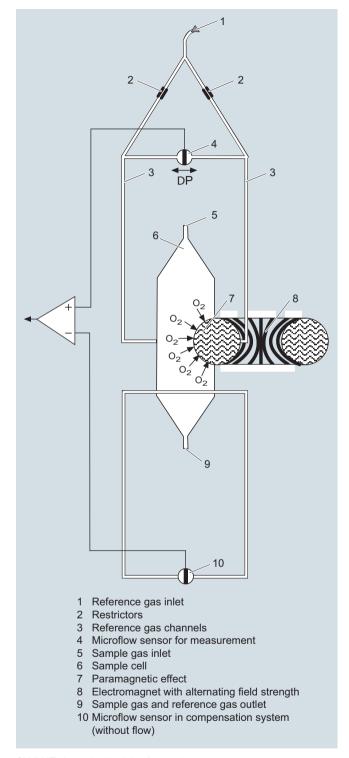
The sample chamber is directly in the sample path and has a small volume, and the microflow sensor is a low-lag sensor. This results in a very short response time.

Vibrations frequently occur at the place of installation and may falsify the measured signal (noise). A further microflow sensor (10) through which no gas passes acts as a vibration sensor. Its signal is applied to the measured signal as compensation.

If the density of the sample gas deviates by more than 50 % from that of the reference gas, the compensation microflow sensor (10) is flushed with reference gas just like the measuring sensor (4) (option).

Note

The sample gases must be fed into the analyzers free of dust. Condensation should be prevented from occurring in the sample chambers. Therefore, gas modified for the measuring tasks is necessary in most application cases.



OXYMAT channel, principle of operation

General information

Essential characteristics

- Dimension of measured value freely selectable (e.g. vpm, mg/m³)
- Four freely-parameterizable measuring ranges per component
- Measuring ranges with suppressed zero point possible
- Measuring range identification
- Galvanically isolated signal output 0/2/4 to 20 mA per component
- Automatic or manual measuring range switchover selectable; remote switching is also possible
- Storage of measured values possible during adjustments
- Time constants selectable within wide limits (static/dynamic noise suppression); i.e. the response time of the analyzer or component can be matched to the respective measuring task
- Short response time
- · Low long-term drift
- Measuring point switchover for up to 6 measuring points (programmable)
- Measuring point identification
- Monitoring of sample gas flow (option)
- Two control levels with separate authorization codes to prevent unintentional and unauthorized inputs
- Automatic, parameterizable measuring range calibration
- Simple handling using a numerical membrane keyboard and operator prompting
- Operation based on NAMUR recommendation
- Customer-specific analyzer options such as:
 - Customer acceptance
 - TAG labels
 - Drift recording

ULTRAMAT channel

- Differential measuring ranges with flow-type reference cell
- Internal pressure sensor for correction of variations in atmospheric pressure in the range 700 to 1 200 hPa absolute
- External pressure sensor only with piping as the gas path can be connected for correction of variations in the process gas pressure in the range 700 to 1 500 hPa absolute (option)
- Sample chambers for use in presence of highly corrosive sample gases (e.g. tantalum layer or Hastelloy C22)

OXYMAT channel

- Monitoring of sample gas and/or reference gas (option)
- Different smallest measuring ranges (0.5 %, 2.0 % or 5.0 % O_2)
- Analyzer unit with flow-type compensation circuit (option): a flow is passed through the compensation branch to reduce the vibration dependency in the case of highly different densities of the sample and reference gases
- Internal pressure sensor for correction of pressure variations in sample gas (range 500 to 2 000 hPa absolute)
- External pressure sensor only with piping as the gas pathcan be connected for correction of variations in the sample gas pressure up to 3 000 hPa absolute (option)
- Monitoring of reference gas with reference gas connection 3 000 to 5 000 hPa (option), absolute
- Sample chamber for use in presence of highly corrosive sample gases

General information

Reference gases

Measuring range	Recommended reference gas	Reference gas connection pressure	Remarks
0 to vol.% O ₂	N_2	2 000 4 000 hPa above sample	The reference gas flow is set auto-
to 100 vol.% O ₂ (suppressed zero point with full-scale value 100 vol. % O ₂)	O ₂	gas pressure (max. 5 000 hPa absolute)	matically to 5 10 ml/min (up to 20 ml/min with flow-type compensation branch)
Around 21 vol.% O ₂ (suppressed zero point with 21 vol.% O ₂ within the measuring span)	Air	100 hPa with respect to sample gas pressure which may vary by max. 50 hPa around the atmospheric pressure	

Table 1: Reference gases for OXYMAT channel

Correction of zero error / cross-sensitivities (OXYMAT channel)

Accompanying gas (concentration 100 vol.%)	Deviation from zero point in vol.% O ₂ absolute	Accompanying gas (concentration 100 vol.%)	Deviation from zero point in vol.% O ₂ absolute
Organic gases		Inert gases	
Ethane C ₂ H ₆	-0.49	Helium He	+0.33
Ethene (ethylene) C ₂ H ₄	-0.22	Neon Ne	+0.17
Ethine (acetylene) C ₂ H ₂	-0.29	Argon Ar	-0.25
1.2 butadiene C ₄ H ₆	-0.65	Krypton Kr	-0.55
1.3 butadiene C ₄ H ₆	-0.49	Xenon Xe	-1.05
n-butane C ₄ H ₁₀	-1.26		
iso-butane C ₄ H ₁₀	-1.30	Inorganic gases	
1-butene C ₄ H ₈	-0.96	Ammonia NH ₃	-0.20
iso-butene C ₄ H ₈	-1.06	Hydrogen bromide HBr	-0.76
Dichlorodifluoromethane (R12) CCI ₂ F ₂	-1.32	Chlorine Cl ₂	-0.94
Acetic acid CH ₃ COOH	-0.64	Hydrogen chloride HCI	-0.35
n-heptane C ₇ H ₁₆	-2.40	Dinitrogen monoxide N ₂ O	-0.23
n-hexane C ₆ H ₁₄	-2.02	Hydrogen fluoride HF	+0.10
Cyclo-hexane C ₆ H ₁₂	-1.84	Hydrogen iodide HI	-1.19
Methane CH ₄	-0.18	Carbon dioxide CO ₂	-0.30
Methanol CH ₃ OH	-0.31	Carbon monoxide CO	+0.07
n-octane C ₈ H ₁₈	-2.78	Nitrogen oxide NO	+42.94
n-pentane C ₅ H ₁₂	-1.68	Nitrogen N ₂	0.00
iso-pentane C ₅ H ₁₂	-1.49	Nitrogen dioxide NO ₂	+20.00
Propane C ₃ H ₈	-0.87	Sulfur dioxide SO ₂	-0.20
Propylene C ₃ H ₆	-0.64	Sulfur hexafluoride SF ₆	-1.05
Trichlorofluoromethane (R11) CCl ₃ F	-1.63	Hydrogen sulfide H ₂ S	-0.44
Vinyl chloride C ₂ H ₃ Cl	-0.77	Water H ₂ O	-0.03
Vinyl fluoride C ₂ H ₃ F	-0.55	Hydrogen H ₂	+0.26
1.1 vinylidene chloride C ₂ H ₂ Cl ₂	-1.22		

Table 2: Zero point error due to diamagnetism or paramagnetism of some accompanying gases with reference to nitrogen at 60 °C und 1 000 hPa absolute (according to IEC 1207/3)

Conversion to other temperatures:

The deviations from the zero point listed in Table 2 must be multiplied by a correction factor (k):

- with diamagnetic gases: k = 333 K / (9 [°C] + 273 K)
- with paramagnetic gases: $k = [333 \text{ K} / (9 \text{ [°C]} + 273 \text{ K})]^2$

(All diamagnetic gases have a negative deviation from zero point)

19" rack unit

Technical specifications			
ULTRAMAT/OXYMAT 6, 19" rack	unit	Technical data, ULTRAMAT channel	el
General information		Measuring ranges	4, internally and externally switch-
Operating position	Front wall, vertical		able; autoranging is also possible
Conformity	CE mark in accordance with EN 50081-1, EN 50082-2	Smallest possible measuring range	Dependent on the application, e.g. CO: 0 10 vpm
Design, enclosure		Laurent anna 161a anna annia anna an	CO ₂ : 0 5 vpm
Weight	Approx. 21 kg	Largest possible measuring range	Dependent on the application
Degree of protection Electrical characteristics	IP20 according to EN 60529	Measuring ranges with suppressed zero point	Any zero point within 0 100 vol.% can be implemented; smallest possible span 20 %
EMC	In accordance with standard	Characteristic	Linearized
(Electromagnetic Compatibility)	requirements of NAMUR NE21 (08/98)	Influence of interfering gases must be	pe considered separately
Electrical safety	According to EN 61010-1,	Gas inlet conditions	
Electrical datety	overvoltage category III	Permissible sample gas pressure	
Power supply	100 120 V AC (nominal range	Without pressure switch	700 1 500 hPa (absolute)
	of use 90 132 V), 48 63 Hz or 200 240 V AC (nominal range	With integrated pressure switch	700 1 300 hPa (absolute)
	of use 180 264 V), 48 63 Hz	Sample gas flow	18 90 l/h (0.3 1.5 l/min)
Power consumption Fuse values	Approx. 70 VA 120 120 V: F1/F2 = T 1.6 A	Sample gas temperature	Min. 0 to max. 50 °C, but above
ruse values	200 240 V: F1/F2 = T 1.6 A 200 240 V: F1/F2 = T 1 A	Campula and burnidity	the dew point
Electrical inputs and outputs (pe	r channel)	Sample gas humidity	< 90 % (relative humidity), or dependent on measuring task, non-condensing
Analog output	$0/2/4 \dots 20$ mA, isolated; max. load 750 Ω	Dynamic response	non condensing
Polay outputs	6, with changeover contacts,	Warm-up period	At room temperature < 30 min
Relay outputs	freely parameterizable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, isolated,		(the technical specification will be met after 2 hours)
Analog inputs	non-sparking	Delayed display (T ₉₀ -time)	Dependent on length of analyzer chamber, sample gas line and
Analog inputs	2, dimensioned for 0/2/4 20 mA for external pressure sensor and correction of influence of accompanying gas (correction of cross-interference)	Damping (electrical time constant)	parameterizable damping 0 100 s, parameterizable
		Dead time (purging time of the gas path in the unit at 1 l/min)	Approx. 0.5 5 s, depending on version
Binary inputs	6, designed for 24 V, isolated, freely parameterizable, e.g. for	Time for device-internal signal processing	< 1 s
0	measuring range switchover	Pressure correction range	
Serial interface	RS 485	Pressure sensor	
Options	AUTOCAL function each with 8 additional binary inputs and	Internal	700 1 200 hPa absolute
	relay outputs, also with	• External	700 1 500 hPa absolute
Olimentia e en distant	PROFIBUS PA or PROFIBUS DP	Measuring response (relating to sa	mple gas pressure 1 013 hPa
Climatic conditions	20 70 00 1 1 1	absolute, 0.5 l/min sample gas flow	and 25 °C ambient temperature)
Permissible ambient temperature	-30 +70 °C during storage and transportation, 5 45 °C during operation	Output signal fluctuation	< ± 1 % of the smallest possible measuring range according to rating plate
Permissible humidity	< 90 % relative humidity, during storage and transportation (dew point must not be undershot)	Zero point drift	$<\pm$ 1 % of the current measuring range/week
		Measured-value drift	$<\pm$ 1 % of the current measuring range/week
		Repeatability	≤ 1 % of the current measuring range
		Detection limit	1 % of the smallest possible

Linearity error

measuring range

< 0.5 % of the full-scale value

19" rack unit

Influencing variables (relating to sample gas pressure 1 013 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature)

Ambient temperature

< 1 % of current measuring range/10 K (with constant receiver cell temperature)

Sample gas pressure

- When pressure compensation has been switched on: < 0.15 % of the span/1 % change in atmospheric pressure
- When pressure compensation has been switched off: < 1.5 % of the span/1 % change in atmospheric pressure

Sample gas flow

Power supply

Environmental conditions

Negligible

< 0.1 % of the current measuring range with rated voltage ± 10 %

Application-specific measuring influences possible if ambient air contains measured component or cross interference-sensitive

Technical data,	OXYMAT	channel
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Measuring ranges

4, internally and externally switchable; automatic measuring range switchover also possible

0.5 vol.%, 2 vol.% or 5 vol.% O₂

Smallest possible span (relating to sample gas pressure 1 000 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature)

Largest possible measuring range

Measuring ranges with suppressed zero point

100 vol.% O₂

Any zero point within 0 ... 100 vol.% can be implemented, provided that a suitable

Gas inlet conditions

Permissible sample gas pressure

- With pipes
- With hoses
- Without pressure switch
- With pressure switch Sample gas flow

Sample gas temperature

Sample gas humidity

Reference gas pressure (high-pressure version)

Reference gas pressure (low-pressure version)

500 ... 3 000 hPa absolute

reference gas is used

500 ... 1 500 hPa absolute 500 ... 1 300 hPa absolute

18 ... 60 l/h (0.3 ... 1 l/min)

0 ... 50 °C

< 90 % RH (relative humidity)

2 000 ... 4 000 hPa above sample gas pressure, but max. 5 000 hPa

Min. 100 hPa above sample gas pressure

Dynamic response

Warm-up period

(the technical specification will be met after 2 hours)

Delayed display (T₉₀ time)

Damping (electrical time constant)

Dead time (purging time of the gas path in the unit at 1 l/min)

Time for device-internal signal processing

At room temperature < 30 min

Min. 1.5 ... 3.5 s, depending on

version

0 ... 100 s, parameterizable Approx. 0.5 ... 2.5 s, depending

on version

Pressure correction range

Pressure sensor

 Internal 500 ... 2 000 hPa absolute External 500 ... 3 000 hPa absolute

Measuring response (relating to sample gas pressure 1 013 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature)

Output signal fluctuation

< 0.75 % of the smallest possible measuring range according to rating plate, with electronic damping constant of 1 s (corresponds to \pm 0.25 % at 2σ)

Zero point drift

< 0.5 %/month of the smallest possible measuring span according to rating plate

Measured-value drift

≤ 0.5 %/month of the current measuring range

≤ 1 %/month of the current mea-

Repeatability

suring range

1 % of the current measuring

Linearity error

Detection limit

1 % of the current measuring

range

Influencing variables (relating to sample gas pressure 1 013 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient temperature)

Ambient temperature

- < 0.5 %/10 K referred to smallest possible span according to rating plate
- With measuring span 0.5 %: 1 %/10 K

Sample gas pressure (with air (100 hPa) as reference gas, correction of the atmospheric pressure fluctuations is only possible if the sample gas can vent to ambient air) When pressure compensation has been switched off: < 2 % of the current measuring range/ 1 % atmospheric pressure change

• When pressure compensation has been switched on: < 0.2 % of the current measuring range/ 1 % atmospheric pressure change

Accompanying gases

Deviation from zero point corresponding to paramagnetic or dia-magnetic deviation of accompanying gas

Sample gas flow

< 1 % of the smallest possible span according to rating plate with a change in flow of 0.1 l/min within the permissible flow range

Power supply

< 0.1 % of the current measuring range with rated voltage ± 10 %

19" rack unit

Selection and orderi	ng data		Article No.	
ULTRAMAT/OXYMAT 6 gas analyzer			7MB2023-	Cannot be combined
19" rack unit for install	19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O ₂			
	ample gas and reference	gas		
Pipe with 6 mm outer diameter			0	0 → A21
Pipe with 1/4" outer dia				1 —→ A20
Smallest possible measuring span O ₂ 0,5 % reference gas pressure 3 000 hPa			A	
	pressure 100 hPa (externa	d guma)	B	B B → A26, Y02
2 % reference gas pre		. 1 1- /	С	
2 % reference gas pre	essure 100 hPa (external	oump)	D	D D → A26, Y02
5% reference gas pre			E	1
5% reference gas pre	ssure 100 hPa (external p	pump)	F	F F → A26, Y02
Sample chamber (OX	YMAT channel)			
Non-flow-type compe				
Made of stainless stMade of tantalum	eel, mat. no. 1.45/1		A B	
Flow-type compensat	ion branch			
 Made of stainless st 			С	C
Made of tantalum	001, 111at. 110. 1. 107 1		D	D
Internal gas paths	Sample chamber ¹⁾	Reference chamber	_	
(both channels)	(lining) (ULTRAMAT channel)	(flow-type) (ULTRAMAT channel)		
Hose made of FKM	Aluminum	Non-flow-type	0	0 0 ──► A20, A21
(Viton)	Aluminum	Flow-type	1	1
Pipe made of titanium	Tantalum	Non-flow-type	4	4 ──► A20, A21, Y02
Tipe made of titalium	Tantalum	Flow-type	5	5 — Y02
Stainless steel pipe	Aluminum	Non-flow-type	6	6 —► A20, A21
(mat. no. 1.4571)	Tantalum	Non-flow-type	8	8 → A20, A21
With sample gas mon	itoring (both channels)	,		
Hose made of FKM	Aluminum	Non-flow-type	2	2 2 A20, A21
(Viton)	Aluminum	Flow-type	3	3
			_	
Add-on electronics Without			0	
AUTOCAL function			0	
	ital inputs and outputs fo	r OXYMAT channel	1	
	ital inputs and outputs fo		2	
 With 8 additional digital inputs and 8 additional digital outputs for ULTRAMAT channel and OXYMAT channel 			3	
With serial interface for the automotive industry (AK)			5	5 —▶ Y02
With 8 additional digital inputs/outputs and PROFIBUS PA interface for ULTRAMAT channel and OXYMAT channel			6	
With 8 additional digital inputs/outputs and PROFIBUS DP interface for ULTRAMAT channel and OXYMAT channel			7	
Power supply			_	
100 120 V AC, 48			0	
200 240 V AC, 48	. 63 Hz		1	

Footnotes, see next page

19" rack unit

Selection and ordering	ng data		Article No.	
ULTRAMAT/OXYMAT 6 gas analyzer			7MB2023-	Cannot be combined
19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O ₂				
ULTRAMAT channel Measured component CO CO highly selective (w		Possible with measuring range identification 11 ²), 12 30 12 ²), 13 30	A B	
CO (TÜV; see table "T	ÜV single component (IR		X	
CO_2 CH_4 C_2H_2		10 ²⁾ , 11 30 13 ²⁾ , 14 30 15 ²⁾ , 16 30	C D E	
C_2H_4 C_2H_6 C_3H_6		15 ²⁾ , 16 30 14 ²⁾ , 15 30 14 ²⁾ , 15 30	F G H	
C_3H_8 C_4H_6 C_4H_{10}		13 ²⁾ , 14 30 15 ²⁾ , 16 30 14 ²⁾ , 15 30	J K L	
C ₆ H ₁₄ SO ₂ (TÜV; see table "T (IR channel)", page 1/	111)	14 ²⁾ , 15 30 13 ²⁾ , 14 30	M N	
NO (TÜV; see table "TI (IR channel)", page 1/		14 ²⁾ , 15 20, 22	P	
NH ₃ (dry) H ₂ O N ₂ O		14 ²⁾ , 15 30 17 ²⁾ , 18 20, 22 13 ²⁾ , 14 30	Q R S	Q R
Smallest measuring	Largest measuring	Measuring range	- "	
nange 0 5 vpm 0 10 vpm 0 20 vpm	range 0 100 vpm 0 200 vpm 0 400 vpm	identification 10 11 12	A B C	
0 50 vpm 0 100 vpm 0 300 vpm	0 1 000 vpm 0 1 000 vpm 0 3 000 vpm	13 14 15	D E F	
0 500 vpm 0 1 000 vpm 0 3 000 vpm	0 5 000 vpm 0 10 000 vpm 0 10 000 vpm	16 17 18	G H J	
0 3 000 vpm 0 5 000 vpm 0 5 000 vpm	0 30 000 vpm 0 15 000 vpm 0 50 000 vpm	19 20 21	K L M	
0 1 % 0 1 % 0 3 %	0 3 % 0 10 % 0 10 %	22 23 24	N P Q	
0 3 % 0 5 % 0 5 %	0 30 % 0 15 % 0 50 %	25 26 27	R S T	
0 10 % 0 10 % 0 30 %	0 30 % 0 100 % 0 100 %	28 29 30	U V W	
Operating software and German English French Spanish Italian			0 1 2 3 4	

¹⁾ Only for cell length 20 to 180 mm

²⁾ Can be ordered as special application (no. 3100 with order code Y12)

19" rack unit

Selection and ordering data

Selection and ordering data		
Additional versions	Order code	Cannot be combined
Add "-Z" to Article No. and specify Order codes.		
Flow-type reference cell with reduced flow, 6 mm (ULTRAMAT channel) ¹⁾	A20	
Flow-type reference cell with reduced flow, 1/4" (ULTRAMAT channel) ¹⁾	A21	
Reference gas monitoring (pressure switch 3 000 hPa), for OXYMAT channel only	A26	
Connection pipes (can only be combined with the appropriate gas connection diameter and internal gas path materials)		
 Titanium connection pipe, 6 mm, complete with screwed gland, for sample gas side 	A22	
 Titanium connection pipe, ¼", complete with screwed gland, for sample gas side 	A24	
 Stainless steel connection pipe (mat. no. 1.4571), 6 mm, complete with screwed gland, for sample gas side 	A27	
 Stainless steel connection pipe (mat. no. 1.4571), ½", complete with screwed gland, for sample gas side 	A29	
Telescopic rails (2 units)	A31	
Set of Torx screwdrivers	A32	
Kalrez gaskets in sample gas path (O ₂ side)	B01	
TAG labels (specific lettering based on customer information)	B03	
Kalrez gaskets in sample gas path (IR side)	B04	
FM/CSA certificate – Class I Div 2	E20	
Clean for ${\rm O_2}$ service (specially cleaned gas path) (ULTRAMAT channel and OXYMAT channel)	Y02	
Measuring range indication in plain text ²⁾ , if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range, only ULTRAMAT channel)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of interference influences, only ULTRAMAT channel)	Y13	
TÜV version acc. to 13th and 17th BlmSchV (only ULTRAMAT channel)	Y17	— → E20
Retrofitting sets	Article No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485 / USB converter	A5E00852382	
AUTOCAL function with serial interfaces for the automotive industry (AK)	C79451-A3480-D33	
AUTOCAL function with 8 digital inputs/outputs for ULTRAMAT channel or OXYMAT channel	C79451-A3480-D511	
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS PA for ULTRAMAT channel or OXYMAT channel	A5E00057307	
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS DP for ULTRAMAT channel or OXYMAT channel	A5E00057312	

¹⁾ Cannot be combined with non-flow-type reference cell.

²⁾ Standard setting:

Smallest measuring range
25 % of largest measuring range
50 % of largest measuring range
Largest measuring range

19" rack unit

Selection and ordering	data		Article No.	
ULTRAMAT/OXYMAT 6 gas analyzer 19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O ₂		7MB2024-	Cannot be combined	
Gas connections for same Pipe with 6 mm outer dia Pipe with 1/4" outer diame			0 1	0> A21 1> A20
Smallest possible measu 0,5 % reference gas pres 0,5 % reference gas pres	<u> </u>	(q.	A B	B B — ➤ A26, Y02
2 % reference gas press 2 % reference gas press	ure 3 000 hPa ure 100 hPa (external pump))	C D	 D D → A26, Y02
5 % reference gas press 5 % reference gas press	ure 3 000 hPa ure 100 hPa (external pump))	E F	 F F → A26, Y02
Sample chamber (OXYN Non-flow-type compensa Made of stainless steel Made of tantalum Flow-type compensation Made of stainless ste Made of tantalum	ation branch , mat. no. 1.4571 branch		A B C D	C D
Internal gas paths	Sample chamber ¹⁾ (lining)	Reference chamber (flow-type)		
(both channels) Hose made of FKM (Viton)	(ULTRAMAT channel) Aluminum Aluminum	(ULTRAMAT channel) Non-flow-type Flow-type	0 1	0 —→ A20, A21
Pipe made of titanium	Tantalum Tantalum	Non-flow-type Flow-type	4 5	4 —→ A20, A21, Y02 5 —→ Y02
Stainless steel pipe (mat. no. 1.4571)	Aluminum Tantalum	Non-flow-type Non-flow-type	6 8	6 —→ A20, A21 8 —→ A20, A21
With sample gas monitor	ring (both channels)			
Hose made of FKM (Viton)	Aluminum Aluminum	Non-flow-type Flow-type	2 3	2 —→ A20, A21
 With 8 additional digita ULTRAMAT channel an 	d OXYMAT channel the automotive industry (AK I inputs/outputs and PROFIB d OXYMAT channel I inputs/outputs and PROFIB	SUS PA interface for	0 1 5 6 7	5 — → Y02
Power supply 100 120 V AC, 48 6 200 240 V AC, 48 6			(

Footnote, see next page

19" rack unit

Selection a	and ordering	data		Article No.	
ULTRAMAT/OXYMAT 6 gas analyzer 19" rack unit for installation in cabinets Combined measurement of IR-absorbing gas and O ₂		7MB2024-	Cannot be combined		
ULTRAMAT Measured	channel component	Smallest measuring range	Largest measuring range		
CO/NO	CO NO	0 100 vpm 0 300 vpm	0 1 000 vpm 0 1 000 vpm	АН	
CO/NO	CO NO	0 300 vpm 0 500 vpm	0 3 000 vpm 0 3 000 vpm	AJ	
CO/NO	CO NO	0 1 000 vpm 0 1 000 vpm	0 10 000 vpm 0 10 000 vpm	A C	
For CO/NO	(TÜV; see tab	ole "TÜV, 2 components in seri	es", page 1/88)		
CO ₂ /CO	CO ₂ CO	0 100 vpm 0 100 vpm	0 1 000 vpm 0 1 000 vpm	ВА	
CO ₂ /CO	CO ₂ CO	0 300 vpm 0 300 vpm	0 3 000 vpm 0 3 000 vpm	ВВ	
CO ₂ /CO	CO ₂ CO	0 1 000 vpm 0 1 000 vpm	0 10 000 vpm 0 10 000 vpm	ВС	
CO ₂ /CO	CO ₂ CO	0 3 000 vpm 0 3 000 vpm	0 30 000 vpm 0 30 000 vpm	B D	
CO ₂ /CO	CO ₂ CO	0 1 % 0 1 %	0 10 % 0 10 %	BE	
CO ₂ /CO	CO ₂ CO	0 3 % 0 3 %	0 30 % 0 30 %	ВЕ	
CO ₂ /CO	CO ₂ CO	0 10 % 0 10 %	0 100 % 0 100 %	В С	
CO ₂ /CH ₄	CO ₂ CH ₄	0 10 % 0 10 %	0 100 % 0 100 %	cg	
CO ₂ /NO	CO ₂ NO	0 300 vpm 0 500 vpm	0 3 000 vpm 0 3 000 vpm	D J	
Operating s German English French Spanish Italian	software and d	documentation		0 1 2 3 4	

¹⁾ Only for cell length 20 to 180 mm

19" rack unit

Selection and ordering data	3
Additional versions	

Additional versions	Order code	Cannot be combined
Add "-Z" to Article No. and specify Order codes.		
Flow-type reference cell with reduced flow, 6 mm (ULTRAMAT channel) ¹⁾	A20	
Flow-type reference cell with reduced flow, 1/4" (ULTRAMAT channel) 1)	A21	
Reference gas monitoring (pressure switch 3 000 hPa), for OXYMAT channel only	A26	
Connection pipes (can only be combined with the appropriate gas connection diameter and internal gas path materials)		
• Titanium connection pipe, 6 mm, complete with screwed gland, for sample gas side	A22	
\bullet Titanium connection pipe, $1\!/\!4$, complete with screwed gland, for sample gas side	A24	
• Stainless steel connection pipe (mat. no. 1.4571), 6 mm, complete with screwed gland, for sample gas side	A27	
\bullet Stainless steel connection pipe (mat. no. 1.4571), ¼", complete with screwed gland, for sample gas side	A29	
Telescopic rails (2 units)	A31	
Set of Torx screwdrivers	A32	
Kalrez gaskets in sample gas path (O ₂ side)	B01	
TAG labels (specific lettering based on customer information)	B03	
Kalrez gaskets in sample gas path (IR side)	B04	
FM/CSA certificate – Class I Div 2	E20	
Clean for O ₂ service (specially cleaned gas path) (ULTRAMAT channel and OXYMAT channel)	Y02	
Measuring range indication in plain text ²⁾ , if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range, only ULTRAMAT channel)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of interference influences, only ULTRAMAT channel)	Y13	
TÜV version acc. to 13th and 17th BlmSchV (only ULTRAMAT channel)	Y17	— ► E20
Retrofitting sets	Article No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485 / USB converter	A5E00852382	
AUTOCAL function with serial interfaces for the automotive industry (AK)	C79451-A3480-D33	
AUTOCAL function with 8 digital inputs/outputs for ULTRAMAT channel or OXYMAT channel	C79451-A3480-D511	
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS PA for ULTRAMAT channel or OXYMAT channel	A5E00057307	
AUTOCAL function with 8 digital inputs/outputs and PROFIBUS DP for ULTRAMAT channel or OXYMAT channel	A5E00057312	

 $^{^{1)}\,}$ Cannot be combined with non-flow-type reference cell.

Smallest measuring range
25 % of largest measuring range
50 % of largest measuring range
Largest measuring range
argument for the control of the control of

²⁾ Standard setting:

19" rack unit

TÜV, single component (IR channel)

Component	CO (TÜV)		SO ₂ (TÜV)		NO (TÜV)	
Measuring range identification	Smallest measuring range from 0 to	Largest measuring range from 0 to	Smallest measuring range from 0 to	Largest measuring range from 0 to	Smallest measuring range from 0 to	Largest measuring range from 0 to
С			75 mg/m ³	1 500 mg/m ³		
D	50 mg/m ³	1 000 mg/m ³	300 mg/m ³	3 000 mg/m ³		
E			500 mg/m ³	5 000 mg/m ³	100 mg/m ³	2 000 mg/m ³
F	300 mg/m ³	3 000 mg/m ³	1 000 mg/m ³	10 000 mg/m ³	300 mg/m ³	3 000 mg/m ³
G	500 mg/m ³	5 000 mg/m ³			500 mg/m ³	5 000 mg/m ³
Н	1 000 mg/m ³	10 000 mg/m ³	3 000 mg/m ³	30 000 mg/m ³	1 000 mg/m ³	10 000 mg/m ³
K	3 000 mg/m ³	30 000 mg/m ³	10 g/m ³	100 g/m ³	3 000 mg/m ³	30 000 mg/m ³
Р	10 g/m ³	100 g/m ³	30 g/m ³	300 g/m ³	10 g/m ³	100 g/m ³
R	30 g/m ³	300 g/m ³	100 g/m ³	1 000 g/m ³	30 g/m ³	300 g/m ³
V	100 g/m ³	1 160 g/m ³	300 g/m ³	2 630 g/m ³	100 g/m ³	1 250 g/m ³

Example for ordering

ULTRAMAT/OXYMAT 6, TÜV

IR channel Component: CO

Measuring range: 0 to 50/1 000 mg/m³

with hoses, non-flow-type reference compartment

without automatic adjustment (AUTOCAL)

230 V AC; German

7MB2023-0EA00-1XD0-Z +Y17

TÜV, two components in series

Component	CO (TÜV)		NO (TÜV)	
Measuring range identification	Smallest measuring range from 0 to	Largest measuring range from 0 to	Smallest measuring range from 0 to	Largest measuring range from 0 to
AH	75 mg/m ³	1 000 mg/m ³	200 mg/m ³	2 000 mg/m ³
AJ	300 mg/m ³	3 000 mg/m ³	500 mg/m ³	3 000 mg/m ³
AC	1 000 mg/m ³	10 000 mg/m ³	1 000 mg/m ³	10 000 mg/m ³

Example for ordering

ULTRAMAT/OXYMAT 6, TÜV

IR channel

Components: CO/NO

Measuring range CO: 0 to 75 / 1 000 mg/m³, NO: 0 to 200/2 000 mg/m³

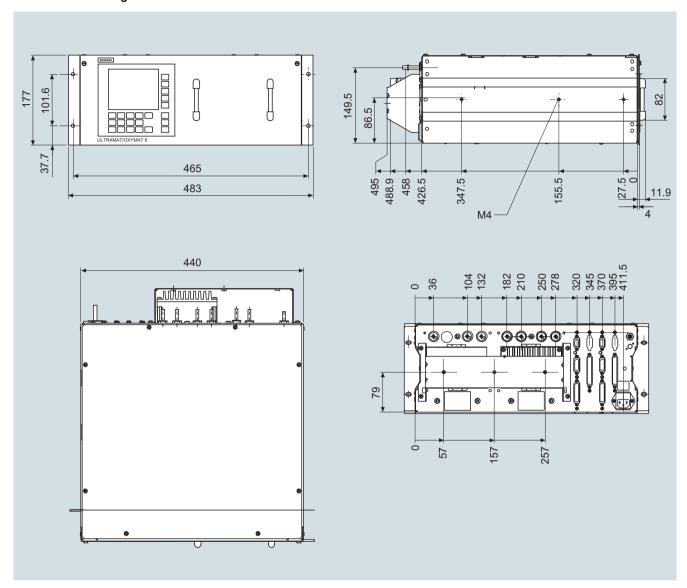
with hoses, non-flow-type reference cell without automatic adjustment (AUTOCAL)

230 V AC; German

7MB2024-0EA00-1AH0-Z +Y17

19" rack unit

Dimensional drawings

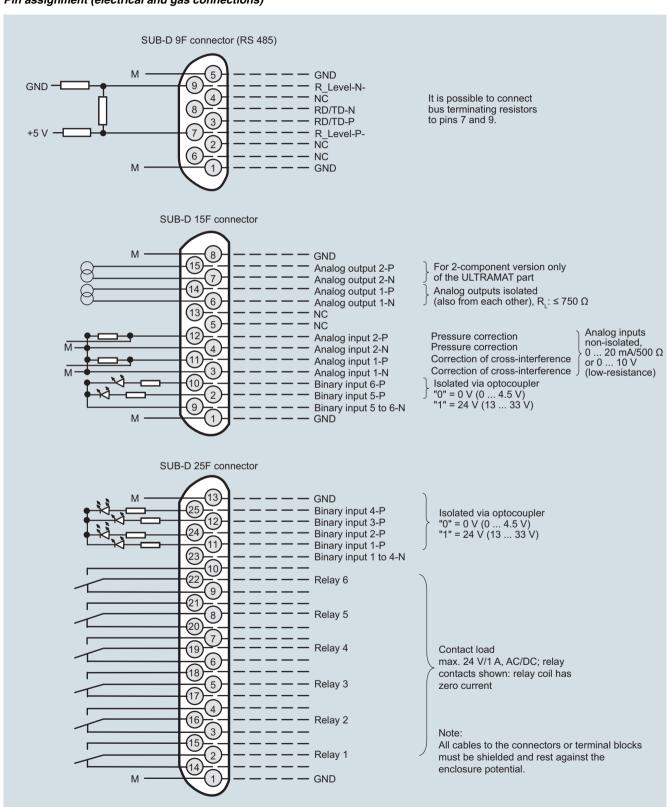


ULTRAMAT/OXYMAT 6, 19" unit, dimensions in mm

19" rack unit

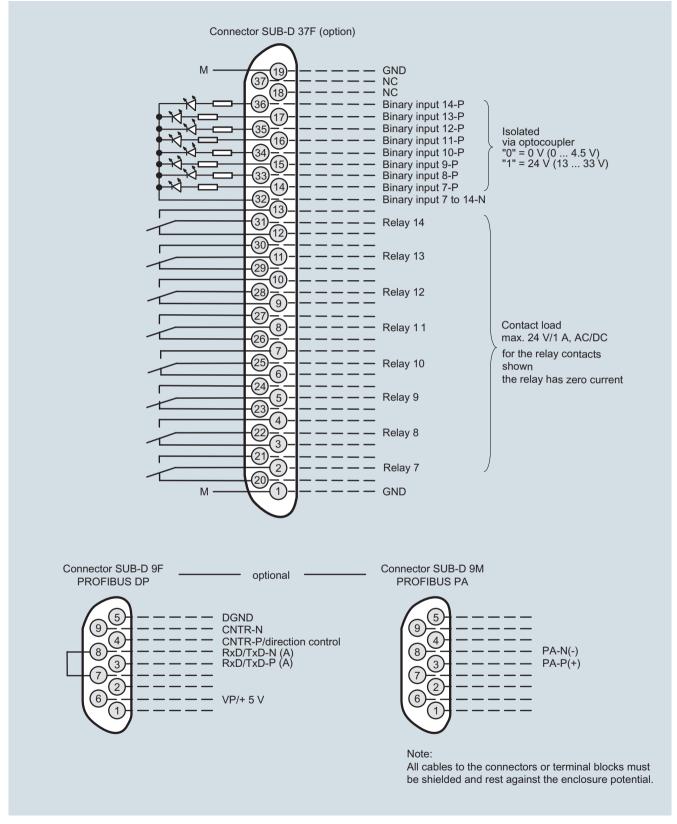
Schematics

Pin assignment (electrical and gas connections)



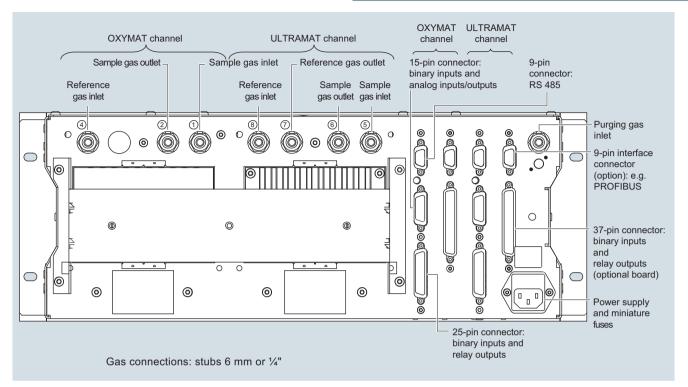
ULTRAMAT/OXYMAT 6, 19" unit, pin assignment

19" rack unit



ULTRAMAT/OXYMAT 6, 19" unit, pin assignment of AUTOCAL board and PROFIBUS connectors

19" rack unit



ULTRAMAT/OXYMAT 6, 19" unit, gas and electrical connections

Documentation

Selection and ordering data

Operating instructions	Article No.
ULTRAMAT 6 / OXYMAT 6	
Gas analyzer for IR-absorbing gases and oxygen	
• German	C79000-G5200-C143
• English	C79000-G5276-C143
• French	C79000-G5277-C143
• Spanish	C79000-G5278-C143
• Italian	C79000-G5272-C143

Suggestions for spare parts

Selection and ordering data

Description	7MB2023	7MB2024	2 years (quantity)	5 years (quantity)	Article No.
Analyzer unit					
Analyzer unit, ULTRAMAT channel					
O-ring for cover (window, rear)	X	X	2	2	C79121-Z100-A24
Cover (cell length 20 180 mm)	X	X	2	2	C79451-A3462-B151
Cover (cell length 0.2 6 mm)	X	Х	2	2	C79451-A3462-B152
O-rings, set (ULTRAMAT)	X	X	_	1	C79451-A3462-D501
Analyzer unit, OXYMAT channel					
O-ring	X	X	1	2	C74121-Z100-A6
O-ring (measuring head)	X	X	2	4	C79121-Z100-A32
O-ring	X	Х	2	4	C71121-Z100-A159
Sample chamber, stainless steel, mat. no. 1.4571; non-flow-type compensation branch	Х	Х	_	1	C79451-A3277-B535
Sample chamber, tantalum, non-flow-type compensation branch	X	×	_	1	C79451-A3277-B536
Sample chamber, stainless steel, mat. no. 1.4571; flow-type compensation branch	X	Х	_	1	C79451-A3277-B537
Sample chamber, tantalum, flow-type compensation branch	X	X	_	1	C79451-A3277-B538
Measuring head, non-flow-type compensation branch	X	X	1	1	C79451-A3460-B525
Measuring head, flow-type compensation branch	X	×	1	1	C79451-A3460-B526
Sample gas path					
Pressure switch	Χ	Х	1	2	C79302-Z1210-A2
Restrictor, stainless steel, mat. no. 1.4571; hose pas path	X	×	2	2	C79451-A3480-C10
low indicator	Χ	X	1	2	C79402-Z560-T1
Sample gas path, ULTRAMAT channel					
Hose clip	Х	Х	_	1	C79451-A3478-C9
Sample gas path, OXYMAT channel					
Restrictor, titanium, pipe gas path	Х	Х	2	2	C79451-A3480-C37
Reference gas path, 3000 hPa	X	Х	1	1	C79451-A3480-D518
Capillary, 100 hPa, connection set	Х	Х	1	1	C79451-A3480-D519
Restrictor, stainless steel, mat. no. 1.4571; pipe gas path	X	X	1	1	C79451-A3520-C5
Electronics					
ront plate with keyboard	Х	Х	1	1	C79165-A3042-B506
Adapter plate, LCD/keyboard	X	Х	1	1	C79451-A3474-B605
C display	Х	Х	1	1	W75025-B5001-B1
Connector filter	Х	Х	_	1	W75041-E5602-K2
usible element, T 0.63 A/250 V	Х	Х	2	3	W79054-L1010-T630
usible element, T 1 A/250 V	Х	Х	2	3	W79054-L1011-T100
usible element, T 2.5 A/250 V	X	×	2	3	W79054-L1011-T250
Electronics, ULTRAMAT channel					
Motherboard, with firmware: see spare parts list Electronics, OXYMAT channel	Х	Х	_	1	
Motherboard, with firmware: see spare parts list	X	X		1	

If the device was supplied with a specially cleaned gas path for high oxygen context ("Clean for O_2 service"), please ensure that you specify this when ordering spare parts. This is the only way to guarantee that the gas path will continue to comply with the special requirements for this version.